

Heat Press Machine(5 in 1)

Summarization:

Multifunctional heat press machine is consisted of 5 accessories they are:Tshirt heating plate ,mug heating plate,cap heating plate and plate heating plate (two size).

This machine enjoys multifunction in one machine,it can be used for transferring on tshirt,mug,plate,cap and so on. Moreoverthe heating accessory can bejoined .It can be circumvolved 180degrees and is convenient to take off the transfered materials and can be used for transferring on certain thick materials ; you can replace the heating plate easily and conveniently without using any special tools.

Parameter:

- ✓ Voltage: 110/220V
- ✓ Power: 450-1,200W
- ✓ Temperature range: 0 - 399°C
- ✓ Actual weight: 42kg /26kg
- ✓ Package Size : 52X48X51CM
- ✓ Timing range: 0 - 999sec.
- ✓ Diameter 7.5 - 9cm for mug
- ✓ Diameter :12cm and15cm for plate
- ✓ Diameter :80X150MM cap
- ✓ Diameter :28x 38cm /15x20cm for flat



Heat Press Machine(5 in 1) *FC-YT017*

Usage:

- ✓ Turn up handle bar, let the machine open. Put the materials which you want to do the transfer on the working table , adjust the pressure (turn clockwise to add the pressure, turn anti-clockwise to reduce the pressure)
- ✓ Open the machine,, prepare the materials. (to avoid burning out, Pls don't put the materials on the working table when it is in the process of heating)
- ✓ Connect the power line which comes with the machine , turn the power on ,the controller will check automaticly ,the machines will work after 10secs, then you can set the time and temp , (for the first time pls set the right time and temp , more details you can see the usage of the display of controller box.)
- ✓ Set the temp and time, machine start heating up (then arrive at 200degree,it needs about 15minutes)
- ✓ When the temp arrives at which what we set , put the materials on the working table, then turn down the handle bar, and the time begins to count , when the time's up , machine alarm , turn up the handle bar ,then finish it.。

ATTEN: The function of the temp controller is complex, pls don't press any button for other operation unless you set up the temp ,otherwise the process of the controller will be damaged !!!

Features:

- automatic and steady electronic digital temp display, High accuracy
- individual circuit controller box.
- heating cylinder and heating board are integrated , safe and durable
- Automatic time controller
- Endure high temp silicon sheet, make the pressure more evenly , can be turned up to 180degree
- Convenient to adjust the pressure, the image can be transferred on the tshirt ,tie,mug,cap ,tiles plate and so on.
- heating accessory can be extended, small size, many functions

**Problems:**

Problems	Solve
→Machine does not work when turn on power	→Plug does not connect in right position or fuse burn
→Pressure adjust not flexible	→Add some oil
→Heating board does not work	→Controller have problems,or heating board damage

Set time and temp:

- ✓ Connect power,turn on switch
- ✓ Press Set, use ▲ or ▼ set the right temp you need (usually 180-220℃, depends on different materials)
- ✓ Press Set once again, use ▲ or ▼ set the right time you need(usually 2-3 minutes,depends on different materials)
- ✓ Press set again turn back,then you could start to print.



heating temp
Setting temp:200℃



Heating time
Setting time:120 sec

✓ When changing the heating element,please remember to turn off the power and take off the power plug first,or it will burn the heating elements.

Change heating elements:

- ✓ Turn off power and take off power plug,then remove plug.
- ✓ Loose screw,change to heating elements you need, then tight screw again.
- ✓ Adjust the pressure you need.
- ✓ Connect the plug,turn on power to print.



Plug



Screw



Pressure adjust



Plate heating mat



Mug heating mat



T-shirt heating board



Cap heating mat

**Attention:**

- ~ If the paper is cold peel, then you need to wait 15-20 sec and peel off paper. If it is hot peel, then you need to peel off paper at once after printing. (had better peel paper in diagonal line) Successful printing needs right time, temp and pressure.
- ~ You need to test printing to get right time and temp first
- ~ Mug heating mat and Plate heating mat when heating up, you need to put the mug/plate in it, or it will burn the mat
- ~ T-shirt heating board and cap heating mat need to wait temp reach you set, then you could start printing.
- ~ Please do not press other function for the controller, or it will damage it.

Warranty:

Thanks for your purchasing our products .You would enjoy one –year warranty free charge from your purchased date. We will provide spare parts to replace the defective for you free charge during the machine with problems itself, or teach you how to repair it through the distance operating .For out of warranty , we still provide the support of technology and instruction replacement.

Exception:

The damage or trouble is caused by the non-correct operating or maintenance and transportation .We would collect the charge of spare parts .